



RBE Day Of Learning

31 July 2026

Presenter: Guards Mabitsela



HUNTING
THE RISK MODE HAS BEEN
ACTIVATED



ZERO
TOLERANCE



INNOVATION



COMMITMENT



ACCOUNTABILITY



RESPECT



ENABLING

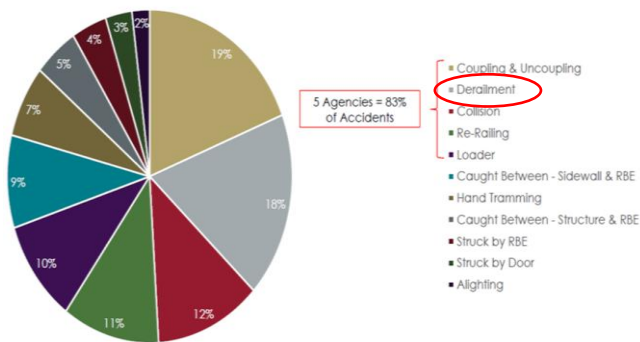


SAFETY

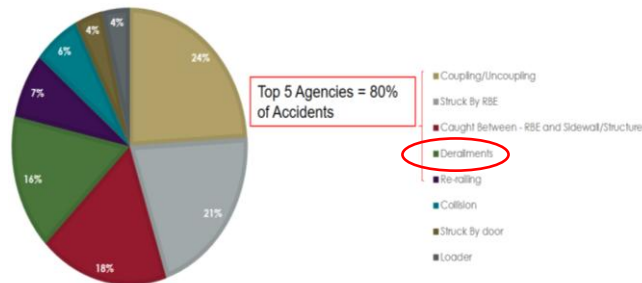
Top Agencies – RBE Accidents 2017 to 2025

- Analysis done on high risk agencies causing accidents after the RBE Turnaround Strategy was Implemented on 29 August 2017

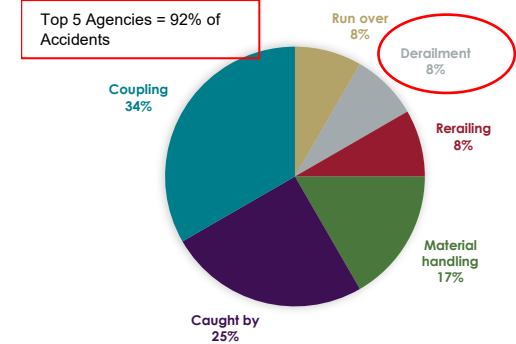
RBE Accidents F2017



RBE Accidents January 2018 to 19 April 2023



2025



Re-railing of RBE

- Revised procedure with scenarios (TARP)
- Stop and fix instruction – Rail condition

Rail infrastructure and maintenance management system

Speed limits and speed indicators

Camera surveillance

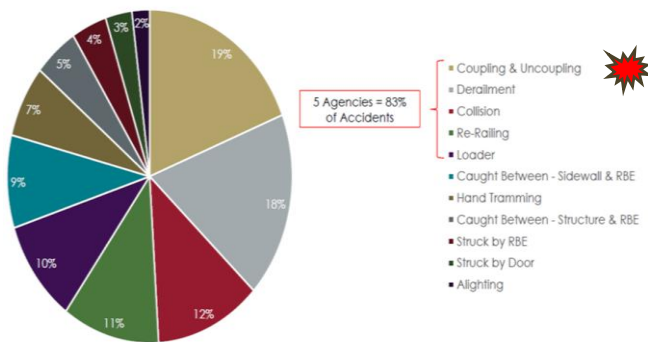
Speed beacons

VFL day of learning initiatives

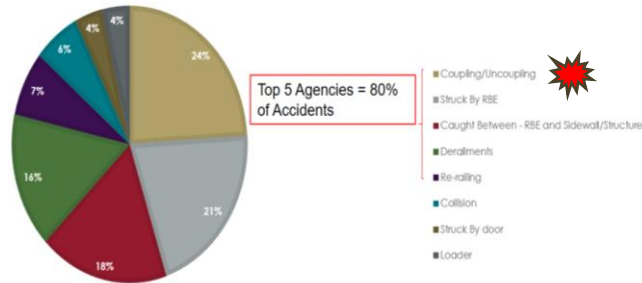
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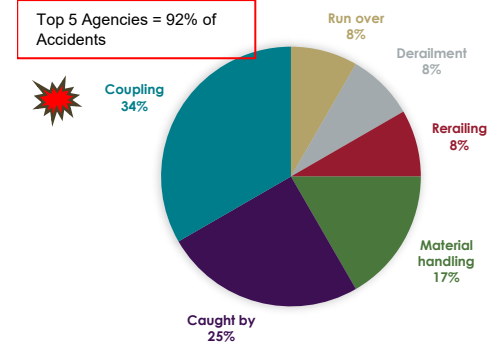
RBE Accidents F2017



RBE Accidents January 2018 to 19 April 2023



2025



RBE Interventions

Proximity detection – New configuration

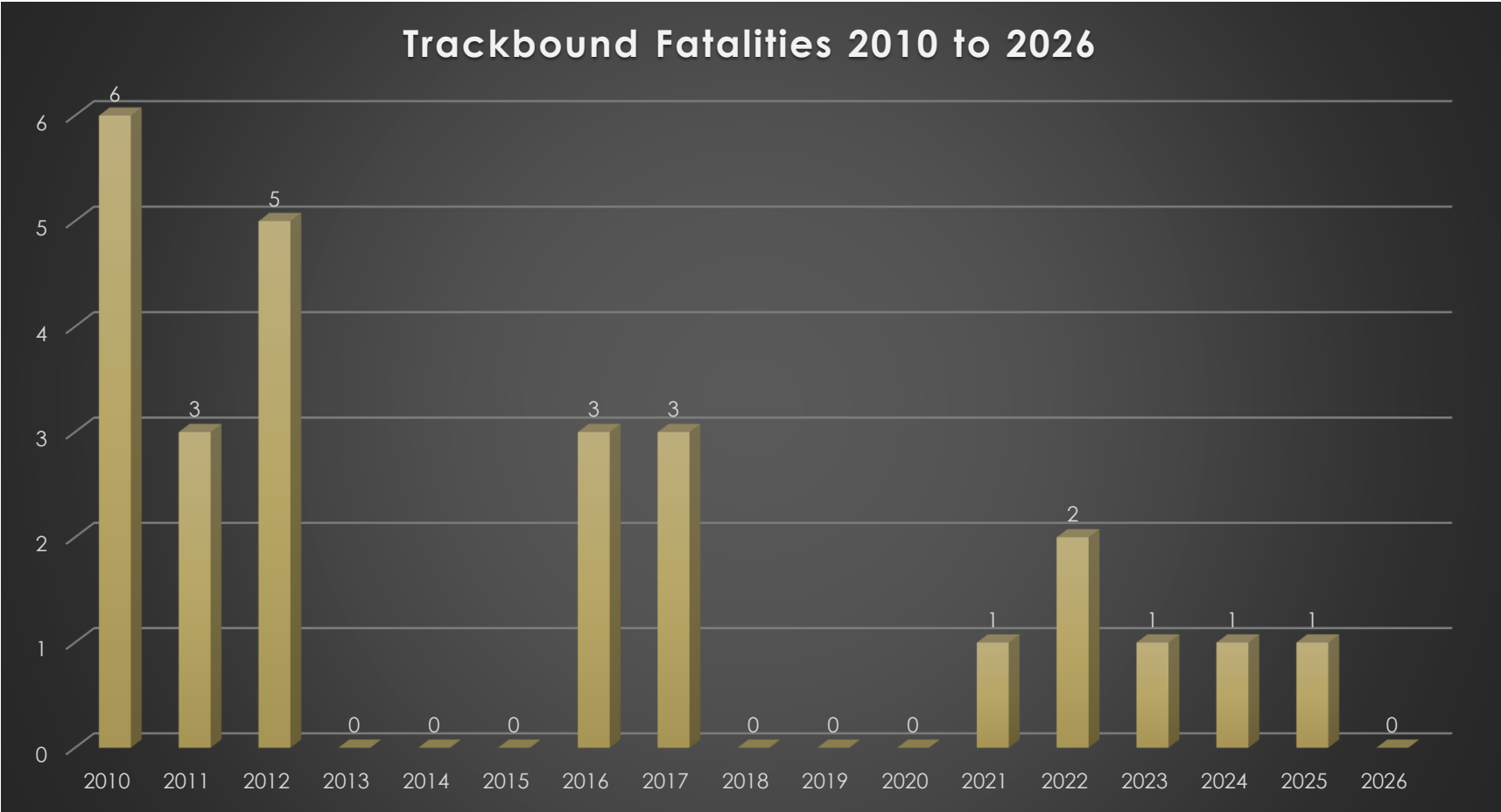
- Addition of proximity acknowledgement, speed restriction, trips if not acknowledged
- All locos to have guard comm, PDS in 2018

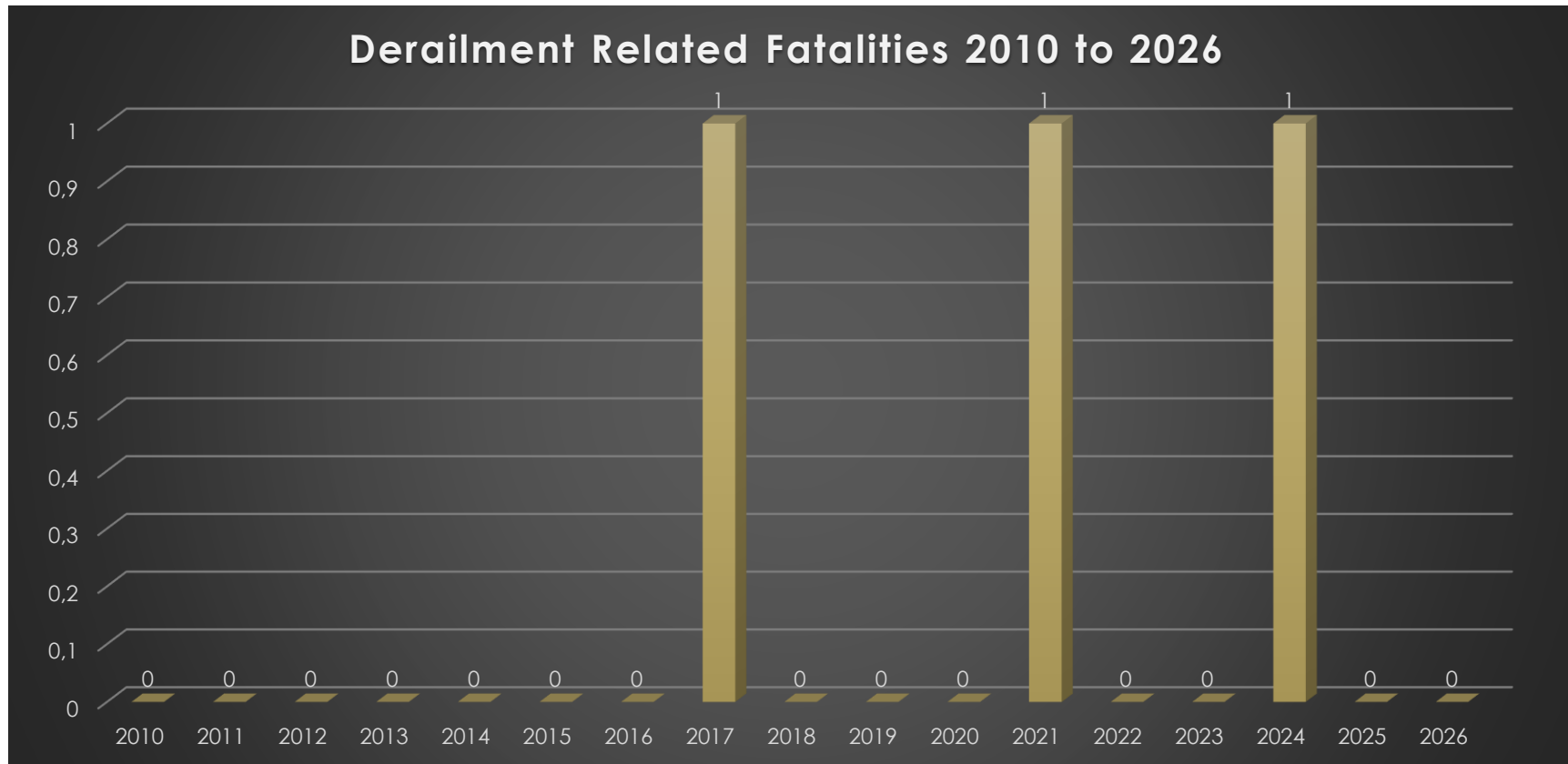
Inclusion of door switches on guard car

Coupling of RBE

- Pins, shackles, draw bar and chain type sprag

Collision avoidance (loco to loco proximity)

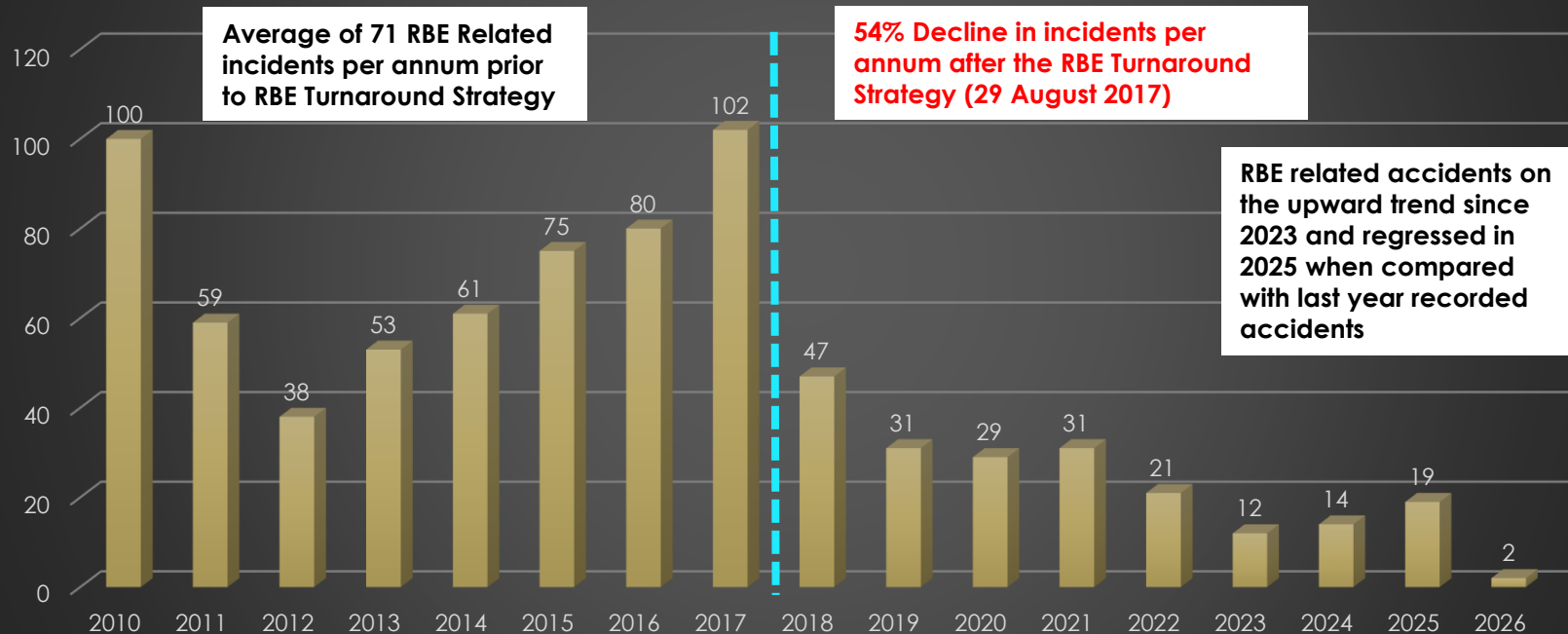




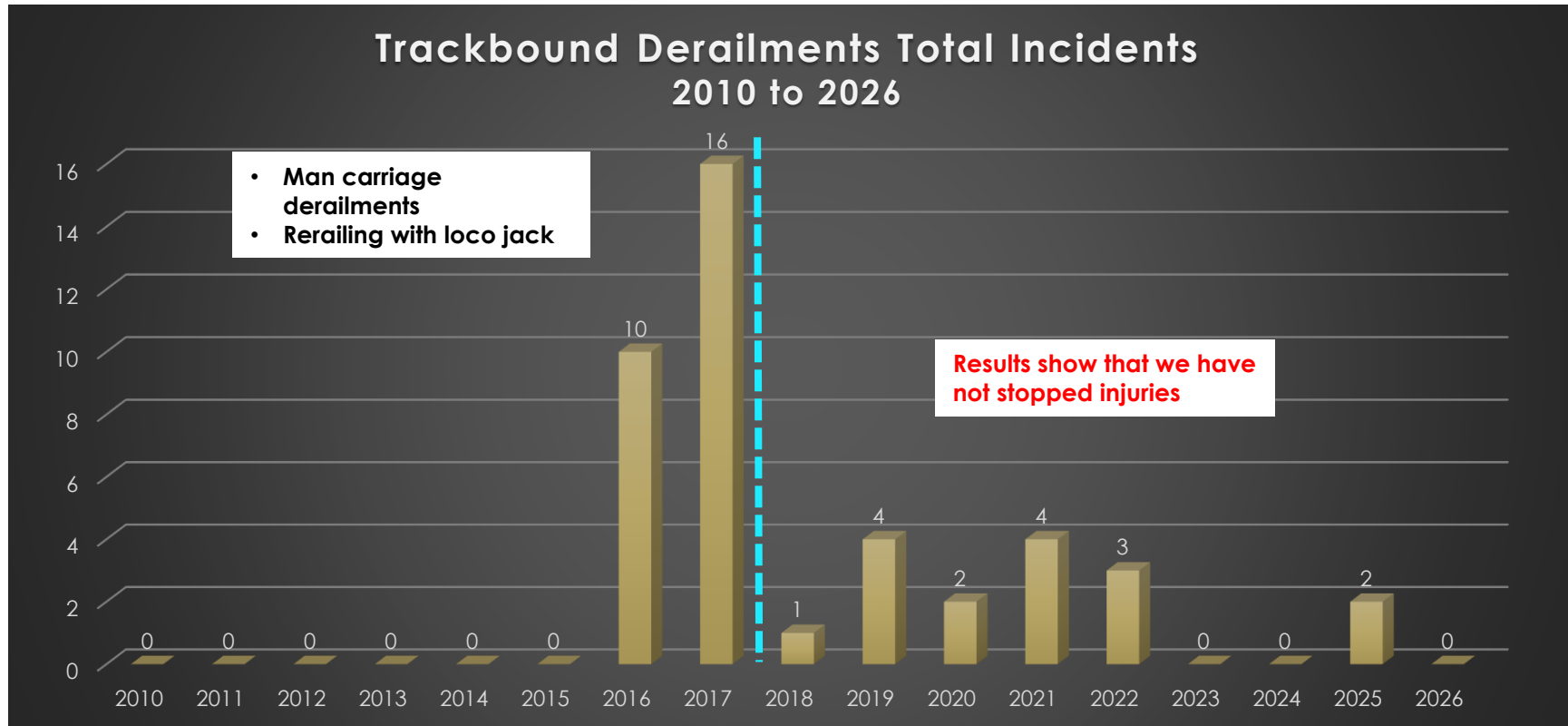
Remarks

- Drill rig derailment
- Guard car derailment

Trackbound Total Incidents 2010 to 2026



Accident clear in Q4 2025 and 2026 YTD



Remarks

- Hand tramming
- Drill rig
- Pedestrians in haulages

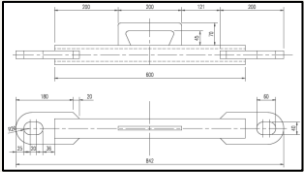


Turnaround Strategy 2017

Focus Area Before and After

Focus Area	Before	After
PDS - LDIS New Configuration	Auto- acknowledge	Driver acknowledge, forced slowdown and tripping
Door Switches	No Door Switches on guard cars	
Speed Limit Indicators	None	

Focus Area Before and After

Focus Area	Before	After
Coupling up of RBE	Variation from Operation to Operation	Standardisation
Pins		
Shackles		
Draw Bars	4 different types and lengths	
Chain Type Sprag	Goose Neck, Skid Sprag, Chain Sprag	

Focus Area Before and After

Focus Area	Before	After
Re-railments	One standard procedure for dealing with all re-railments	3 Scenarios depending on the severity of the derailment 
Training gap [Line supervision]	Knowledge gap of the RBE standards following the RBE incidents investigations	Developed RIMMS Training for Line Supervision
Inter-active behaviour coaching	Did not have the standard permit to allow for line supervision to travel with the Locomotive driver	Permit in place and available from SPG

Previously

- Tracks were evaluated visually (left room for ambiguity and uncertainty/mistakes)

Present

- System being rolled out where trackwork is physically measured
- Way of classifying trackwork to define maximum speed

Item	Track Classification	High priority item (Stop-and-fix)	Medium Priority (repair within 30 days)
Rail Gauge	Medium Speed	Upper limit: 20mm; Lower limit: -8	Upper limit: 14 mm; Lower limit: -6
	Low Speed	Upper limit: 30mm; Lower limit: -9	Upper limit: 21 mm; lower limit: -7
Vertical Differential	Medium Speed	Limit: 3 mm	2 mm
	Low Speed	Limit: 10mm	7 mm
Horizontal Differential	Medium Speed	Limit: 3mm	2 mm
	Low Speed	Limit: 10mm	7 mm
Joint Gaps	Medium Speed	Limit: 6mm	4 mm
	Low Speed	Limit: 15mm	10 mm

Description:

- Rail track Inspection Instruments.



MAX - RAILJOINT GAP - PLCE: 6mm
MAX - RAILJOINT GAP - JWC: 15mm
MAX - GUARD RAIL GAP: 57mm

22KG

RAIL & SWITCH
DISCARD CRITERIA TOOL

Bates Mining Specialists

MIN. CHAIN WELD: 20mm

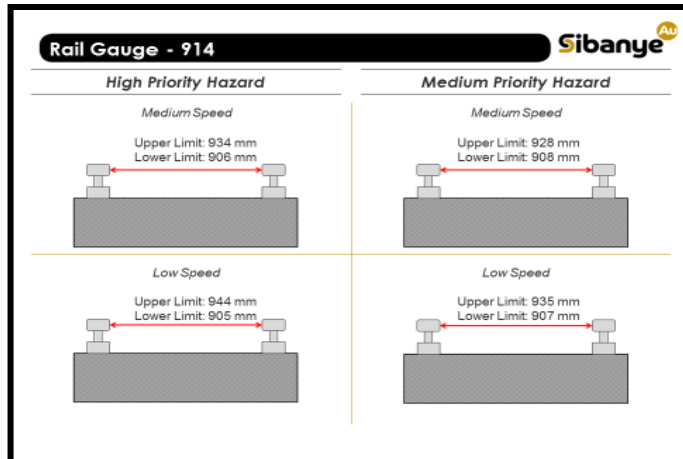
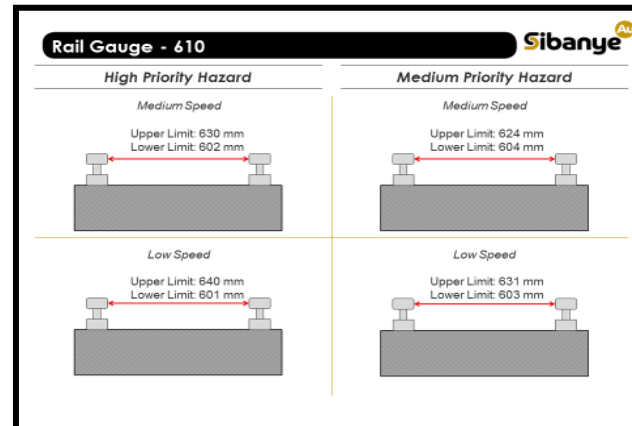
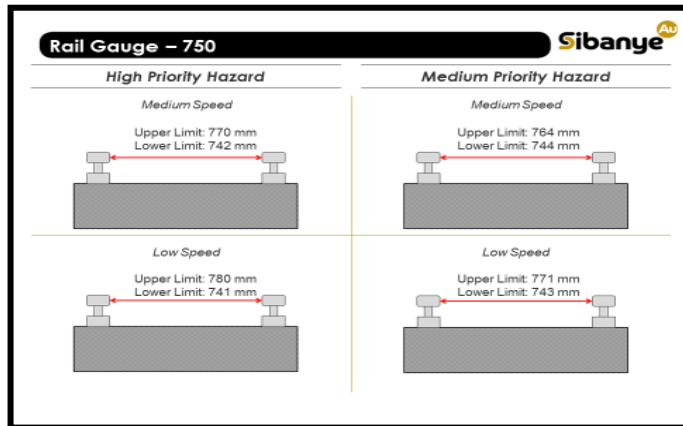
DON. WIDTH: 40mm

MAX - TROG WEAR: 10mm



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RIMMS - Rail Gauge



RIMMS - Horizontal and Vertical Differential

Horizontal Differential at Joint

High Priority Hazard

Medium Speed

Max: 3 mm



Top view of rail

Medium Priority Hazard

Medium Speed

Max: 2 mm



Top view of rail

Low Speed

Max: 10 mm



Top view of rail

Low Speed

Max: 7 mm



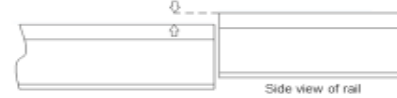
Top view of rail

Vertical Differential at Joint

High Priority Hazard

Medium Speed

Max: 3 mm

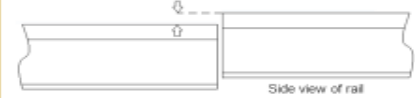


Side view of rail

Medium Priority Hazard

Medium Speed

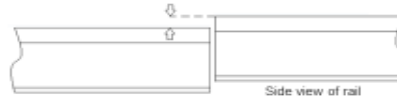
Max: 2 mm



Side view of rail

Low Speed

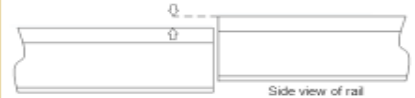
Max: 10 mm



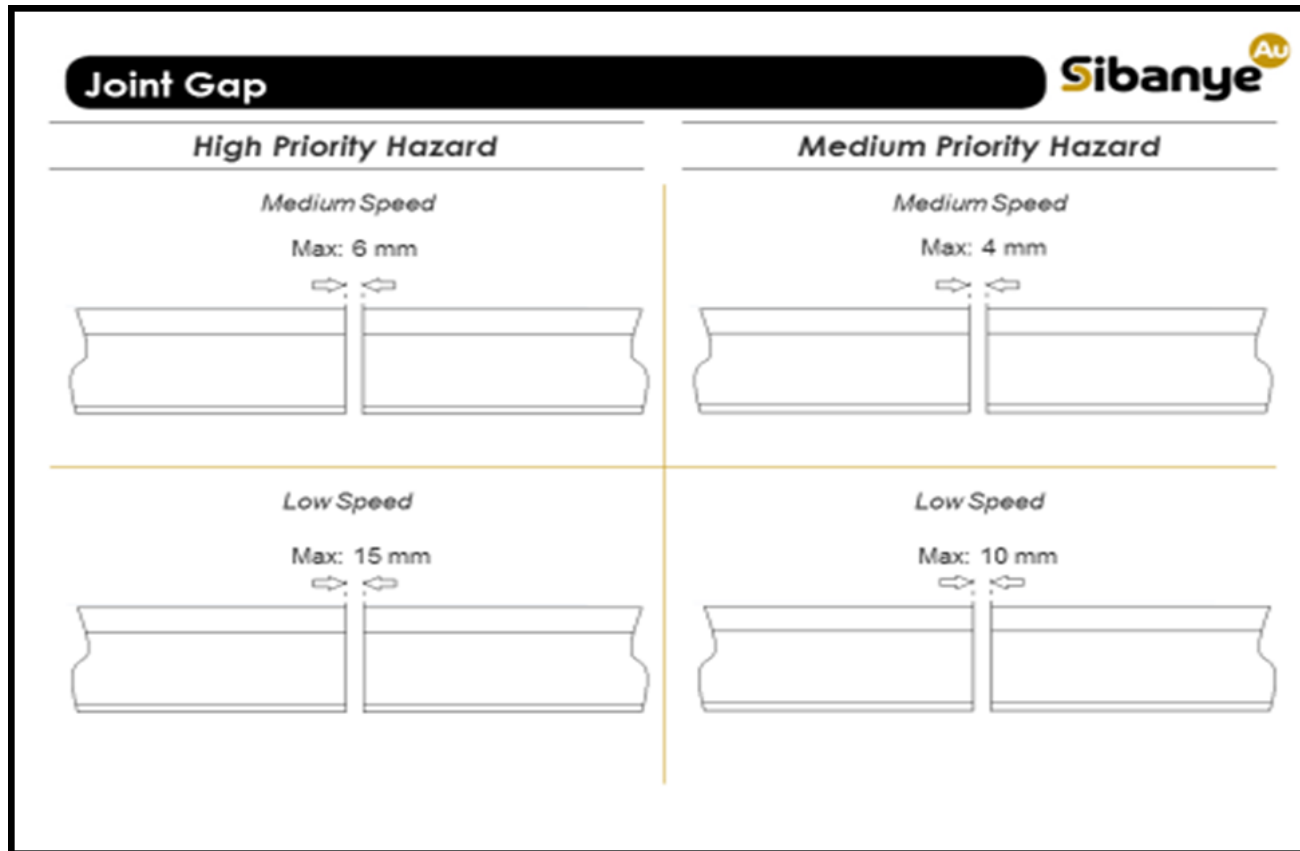
Side view of rail

Low Speed

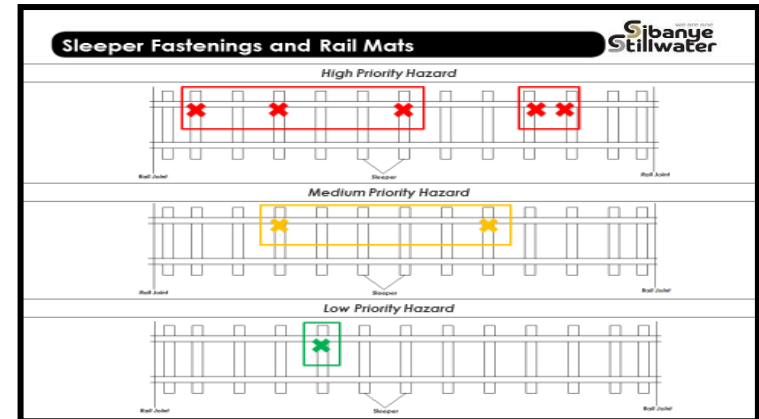
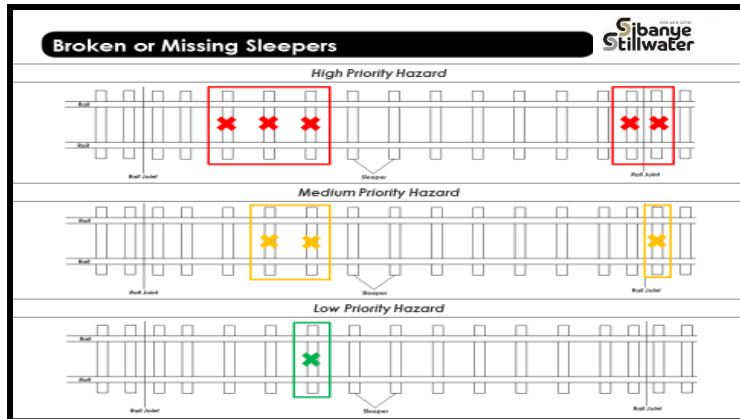
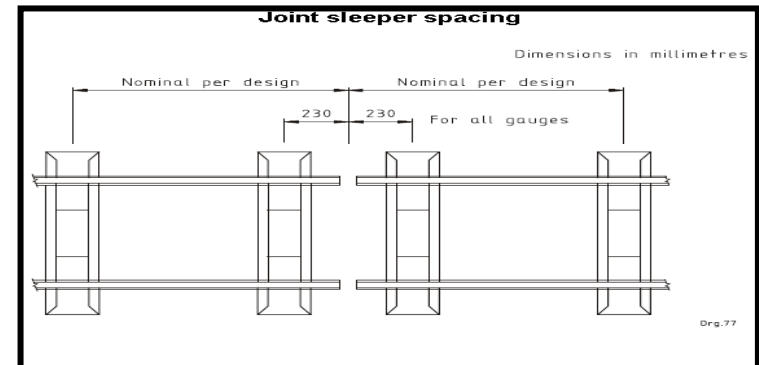
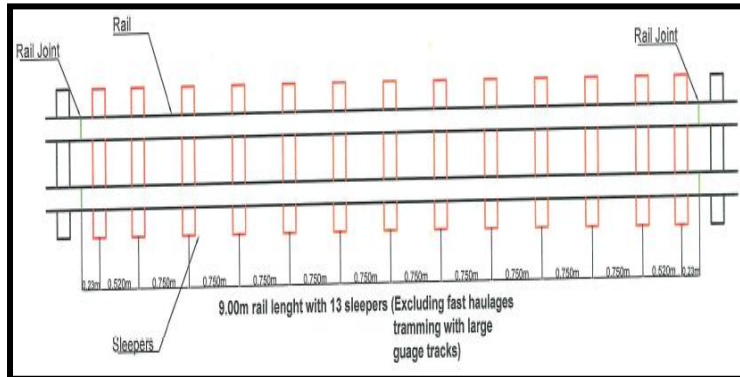
Max: 7 mm



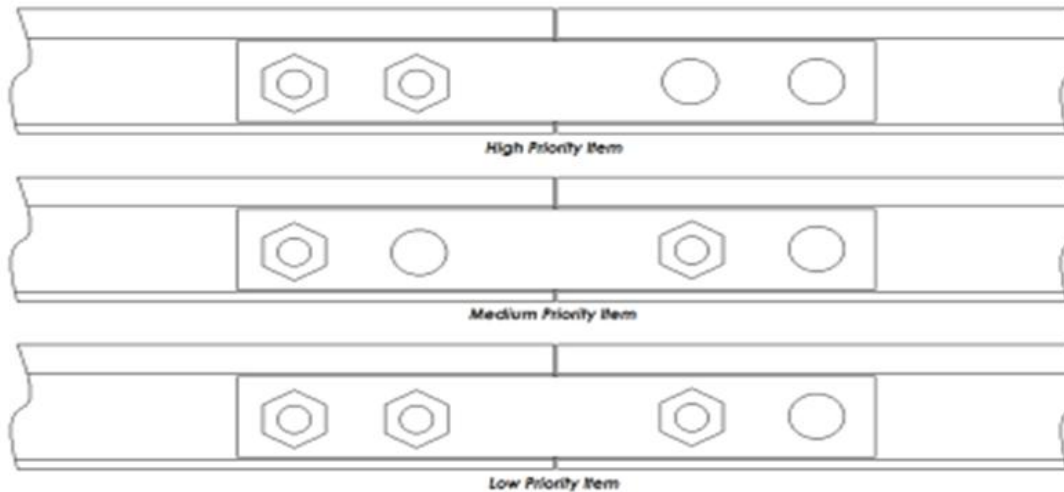
Side view of rail



RIMMS - Sleepers & Fasteners



Fish Plate Joints, Numbering, Switch Numbering



- Any unnumbered fish plate or switch is considered a medium priority hazard and requires rectification within 30 days

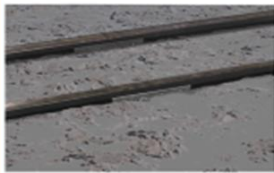
Accumulating on Tracks



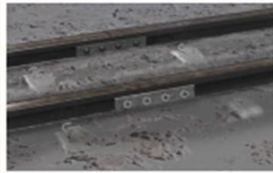
Medium Speed Tracks



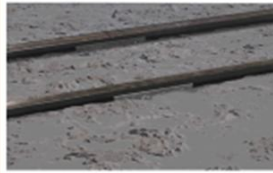
High Priority



Medium Priority



Low Priority

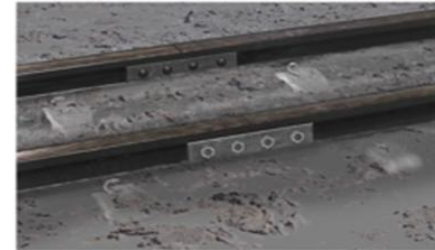


Low Speed Tracks

Accumulation on Switches



High Priority Hazard



RIMMS Track Work Scroll

Operation: DFT
Shaft: 5#
Level Number: 50
Drive Number/Direction: East

FP No	Switch Number	Rail Gauge	Vertical Diff. at Joint	Horiz. Diff. at Joint	Joint Gap	Broken/Missing Sleeper	Sleeper Fastenings	Fish Plate / Joints	Fish plate Numbering	Cracked Broken Rails	Switch Condition	Switch Accumulation	Accumulation Drain/ Track / Travelling way	Demarcation of Restricted Area	Lighting at Restricted Areas	Ballast	Missing Drains	Poor Stacking Of Material
1		L	H	H	M	L	M	L	M	H	M	M	M	M	H	H	H	L
2		H	H	L	M	L	L	L	M	M	M	H	M	L	M	H	M	H
3		M	H	M	H	M	L	H	L	M	M	H	H	H	H	H	H	L
4		M	H	M	L	L	L	L	L	M	H	M	H	M	H	L	L	L
5		M	H	M	H	L	M	M	H	L	M	L	L	M	L	H	M	H
6		M	H	M	M	M	M	H	H	M	M	L	H	L	H	L	M	M
7		L	M	H	M	M	M	L	L	M	M	M	L	M	H	L	L	H
8		H	M	M	M	H	L	L	L	M	L	H	M	M	L	H	M	H
9		M	M	H	M	M	H	H	M	M	L	H	L	M	H	H	L	M
10		H	L	L	M	H	L	L	M	M	H	L	H	L	M	L	L	M
11		H	M	H	L	H	L	H	H	L	M	M	M	L	M	M	H	L
12		L	H	L	M	H	L	M	M	H	M	H	L	L	M	M	L	L
13		M	M	M	M	H	H	H	M	M	H	M	M	H	M	M	L	L
14		M	H	L	H	H	H	L	M	L	H	H	H	M	M	H	M	L
15		L	M	L	L	M	L	L	M	L	H	H	M	H	H	H	M	H
16		L	M	M	L	H	H	H	L	M	M	M	M	M	L	H	L	M
17		L	L	M	H	L	H	H	H	L	L	H	L	H	M	H	H	H
18		L	L	M	L	H	M	M	L	H	L	H	M	M	L	L	M	H
19	12	L	H	H	L	H	L	M	H	L	L	H	L	L	M	M	M	H
20		L	L	H	M	L	L	L	H	H	L	M	M	L	H	M	M	L
21		M	M	H	M	M	M	L	L	H	H	L	M	H	H	L	H	M



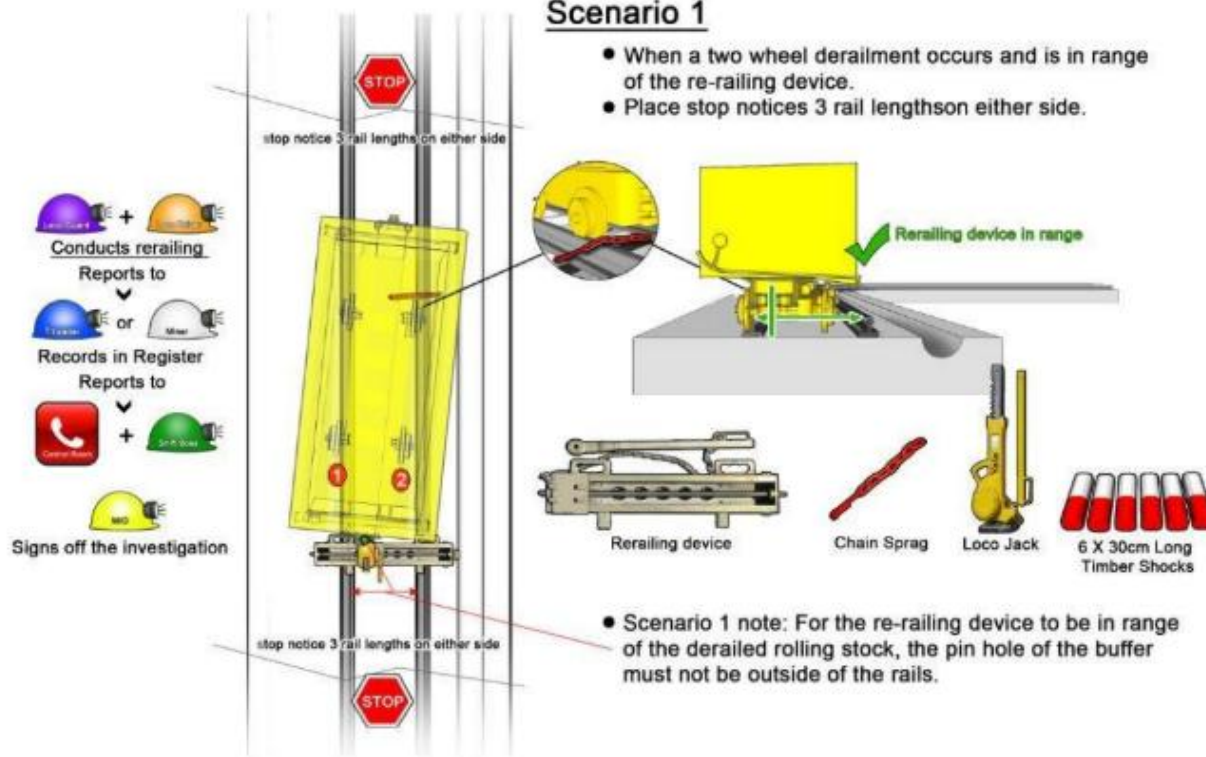
TARP

Derailment scenario 1

3 x SCENARIOS

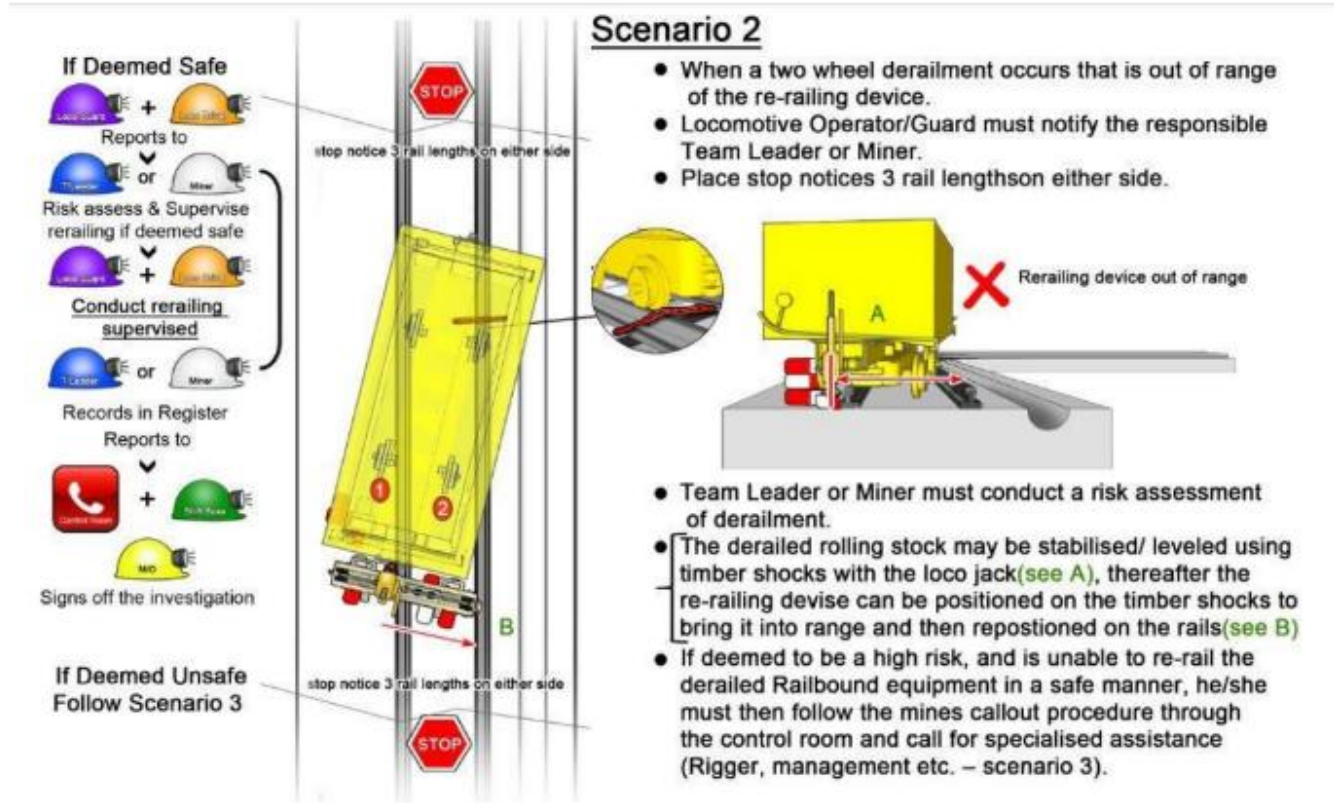
Scenario 1

- When a two wheel derailment occurs and is in range of the re-railing device.
- Place stop notices 3 rail lengths on either side.



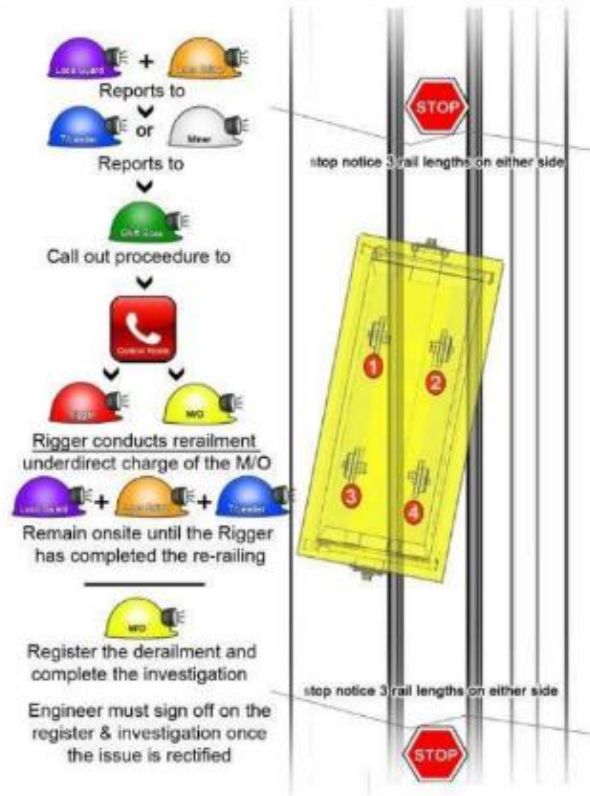
Legend	Designations	Scenario	Legend	Reporting Line
	Locomotive Guard	1		Team Leader
	Locomotive Driver	1		Tramming Miner

Derailment scenario 2



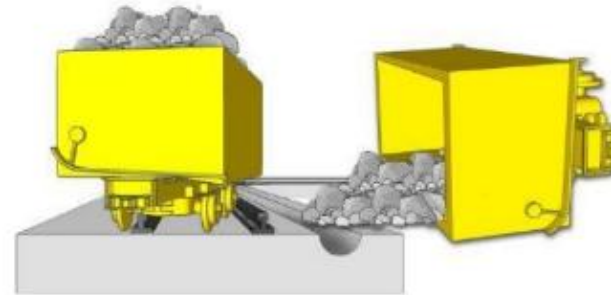
Legend	Designations	Scenario	Legend	Reporting Line
	Locomotive Guard	2		Team Leader
	Locomotive Driver	2		Tramming Miner

Derailment scenario 3



Scenario 3

- When a major derailment occurs (loco 4 wheels off the track, rolling stock 4 wheels off the track, tipped over full hopper or a hopper and loco derailment on a tip or a derailment within a restricted area eg. at a rail switch)
- Place stop notices 3 rail lengths on either side.



- Locomotive operator/guard must notify the responsible Team Leader or Miner who must, in turn, notify the Shift Boss. No attempt must be made to re-rail derailed Railbound equipment.
- Shift Boss must then follow the mines callout procedure through the control room and call for specialised assistance (Rigger, management etc.).
- The Team Leader and Locomotive Operator and Guard must remain onsite until the Rigger has completed the re-railing.
- The Mine Overseer will take direct charge of the re-railing of Railbound equipment with the assistance of the Rigger.

Legend	Designations	Scenario	Legend	Reporting Line
	Locomotive Guard	3		Team Leader
	Locomotive Driver	3		Tramming Miner
				Shift Boss
				Mine Overseer

Derailment checklist

STOP AND FIX INSTRUCTION CHECKLIST

Once derailed Railbound equipment has been re-railed, the following must occur:

In the event of a derailment, scenario dependant (Responsible person.

Scenario 1 – Team Leader / Miner (Trammer);

Scenario 2 – Shiftboss / Shiftboss; and

Scenario 3 – Mine Overseer the following must occur:

Date: _____ **Operations:** _____ **Level:** _____

No	Instruction	Covered		Remarks
		Yes	No	
1	Register the derailment in the derailment register.			
2	Issue a stop and fix notification pertaining to the area in which the derailment occurred.			
3	Determine the substandard condition/root cause of the derailment. Refer to the derailment investigation ANNEXURE 3 .			
4	Ensure that the substandard condition/root cause of the derailment is rectified.			
5	Provide detail of the rectification and declare the area safe for continued operation via the derailment register.			
6	The responsible Mine Overseer must countersign the safe declaration.			
7.	In the event of a major derailment, the Mine Overseer must complete a derailment investigation report and the responsible engineer must countersign.			

Trammer Name: _____ **Signature:** _____

Tramming Supervisor Name: _____ **Signature:** _____

Mine Overseer Name: _____ **Signature:** _____

Engineer Name: _____ **Signature:** _____

Derailment checklist



Derailment Register

Shift:

Number	Date	Time	Level	Position of incident	Unit derailed (Loco, car, hopper, other)	Scenario 1, 2 or 3	Cause of derailment	Reported by	Closed out by / date	Repeat at this position?	Remarks / Description

- Resource employees with the required tools to execute the work safely.
- Develop training with visuals for line supervision to understand the inspection requirements including the use of the tools.
- Build mockups to be used for further coaching at the Shafts.
- Assess rail condition (risk-based approach) to identify and inform rail maintenance strategy requirements.
- Interventions on RBE requires the involvement of all stakeholders for successful implementation.



The End

Zero harm
is possible